

Connected factories, predictable futures

Automotive Manufacturing Solutions

30th Jun 2022

Focus areas

“Maximize Human-Machine Interface & Collaboration → Industry 5.0”

- Multi-tier Supply chain Transparency using Governance and Collaboration* -Global

Cyber-physical systems that connect the world: Connecting man, machine, information and organization for integrated operation

- New product development – 3D printing (or) Additive manufacturing* - Global

New technology-driven approach: Adopting disruptive technologies to help adapt products to changing requirements

- Digital twin* applications in shop floor & supply chain areas - Regional/Local

Digital twins: Simulation and testing before actual implementation to ensure product precision and faster execution without bottlenecks

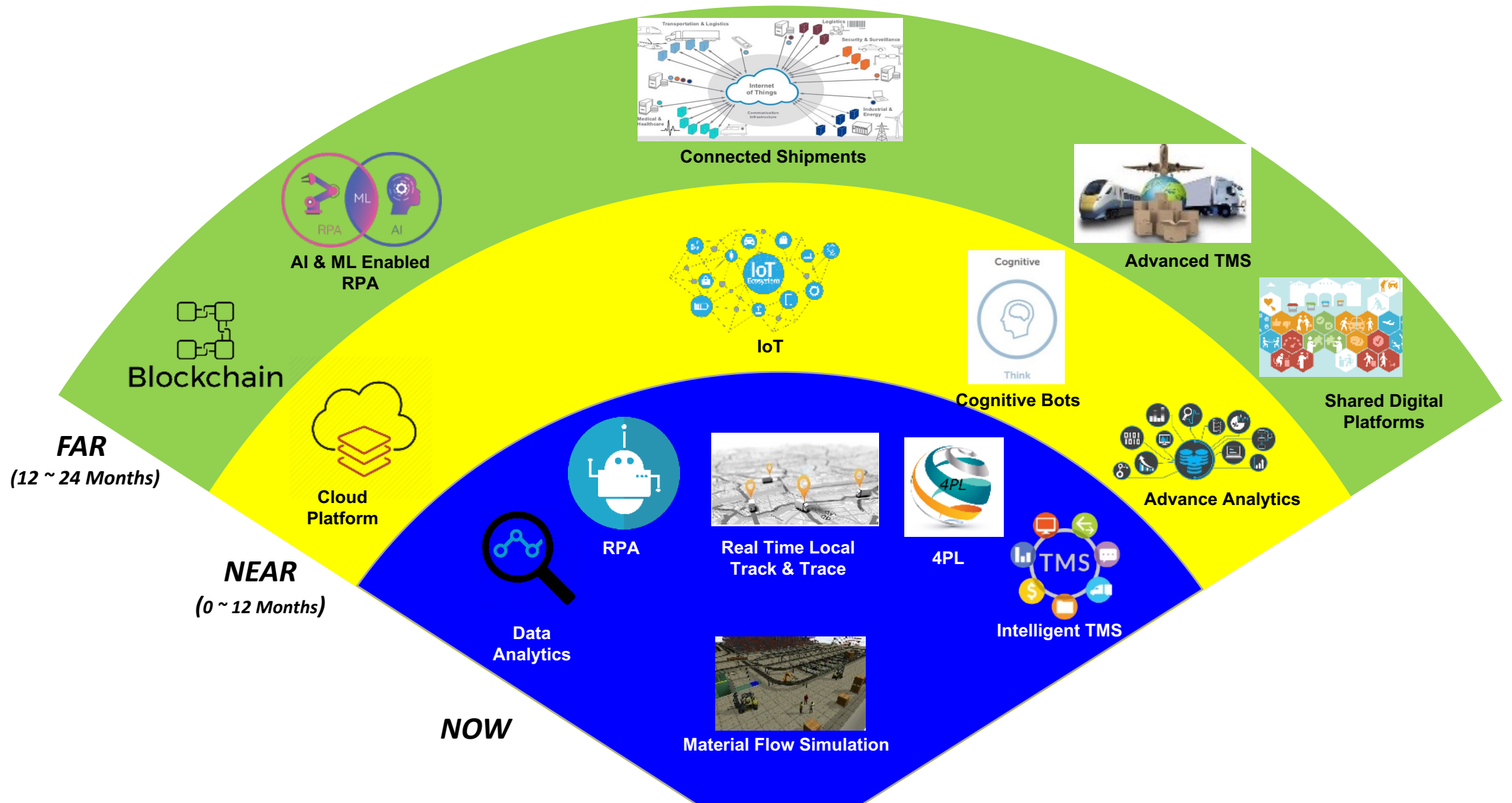
Examples:

- a) Energy conservation of stamping presses using IIOT sensors,
- b) Shopfloor/yard capacity assessments – volume/mix changes/NP intro.
- c) Discrete event simulation tools in various what-if studies, and
- d) Big data analytics assessment for demand forecasting.

Adaptability is a KEY more than investing in Technology.

**Please review the reference page*

Digitalization Journey



To Increase Customer experience → Traceability, Mobility, Connectivity, Visibility, and on Real-time basis

References

- Balakrishnan A.S. and [Ramanathan, U.](#) (2021), "The role of digital technologies in supply chain resilience for emerging markets' automotive sector", *Supply Chain Management*, Vol. 26 No. 6, pp. 654-671. <https://doi.org/10.1108/SCM-07-2020-0342>
- Balakrishnan, A.S. and [Ramanathan, U.](#) (2022), "Supply chain transparency for sustainability – an intervention-based research approach", *International Journal of Operations & Production Management*, Vol. 42 No. 7, pp. 995-1021. <https://doi.org/10.1108/IJOPM-11-2021-0684>